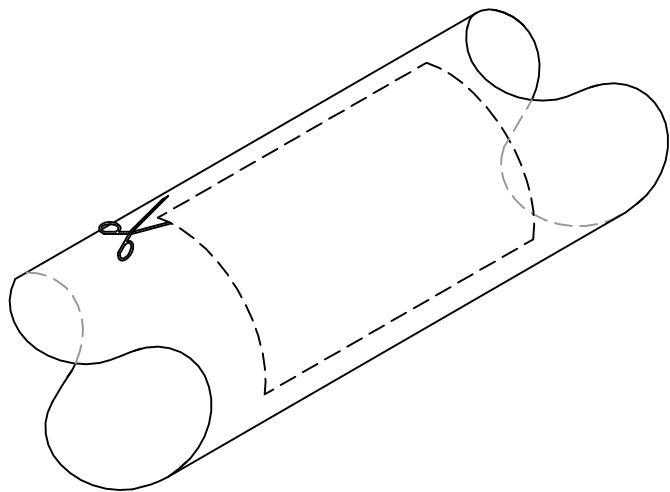
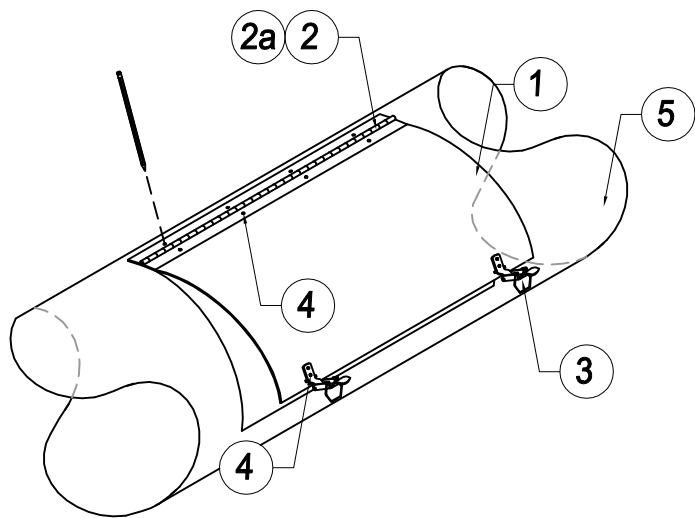


MODEL SD-95 INSTALLATION

1. Cut hole in duct work for placement of access door.



2. Align door and mark positions for hinge holes.

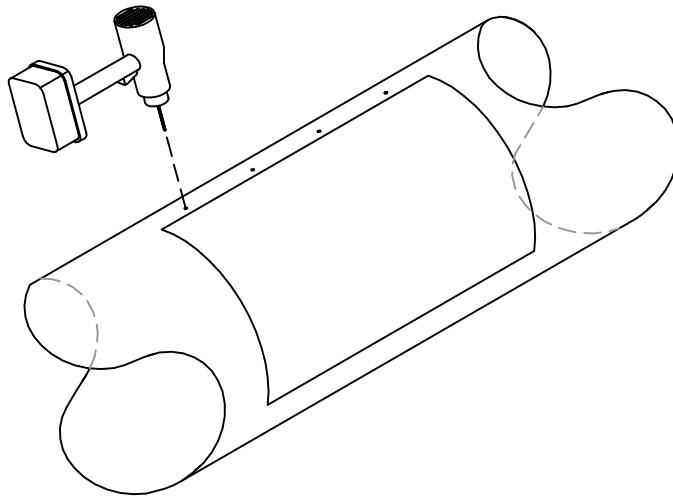


BILL OF MATERIALS:		
ITEM	QTY	PART NO. - DESCRIPTION
1	1	16 GA. Galvanized Steel Duct Access Door
2	1	UE #185 1-1/2" Aluminum Piano Hinge
2a	1	Alternate 2" Wide Aluminum Piano Hinge
3	2	UE #2796 Pull Down Catch
4	4	UE #471 4-2 Aluminum Rivet
5	1	Existing Duct (by others)

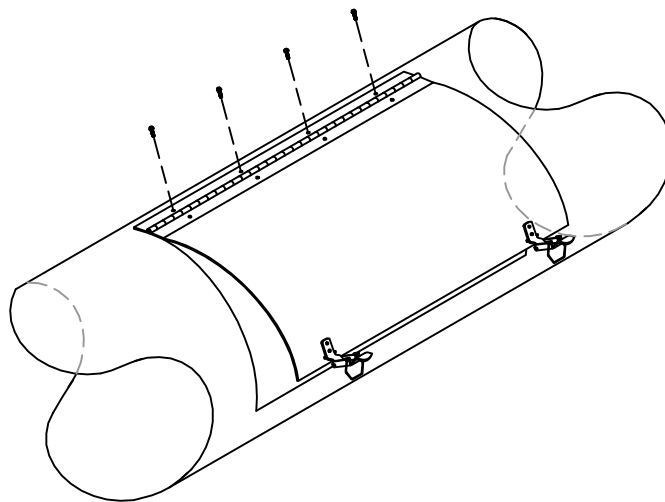
Date: 5-15-14
Drawn By: D. Delendeck
Approved By: C. Jackson

MODEL SD-95 INSTALLATION

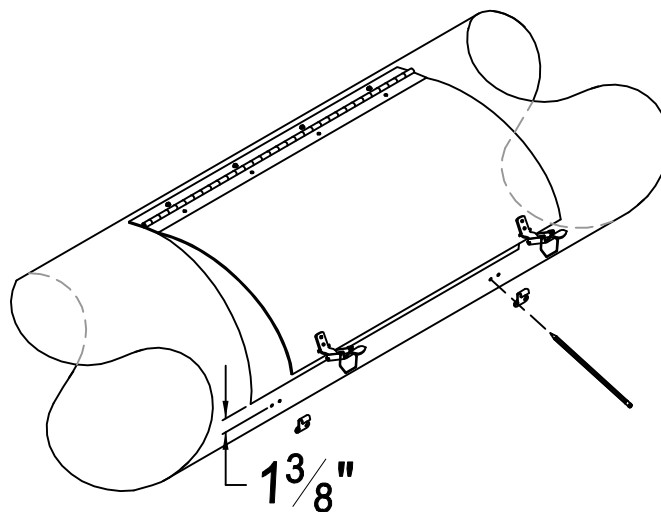
3. Remove door and drill out holes for hinge installation.



4. Reposition door and install with #8 x 1/2" long self drilling screws.



5. Mark holes for receiving catch 1 3/8" away from door edge.



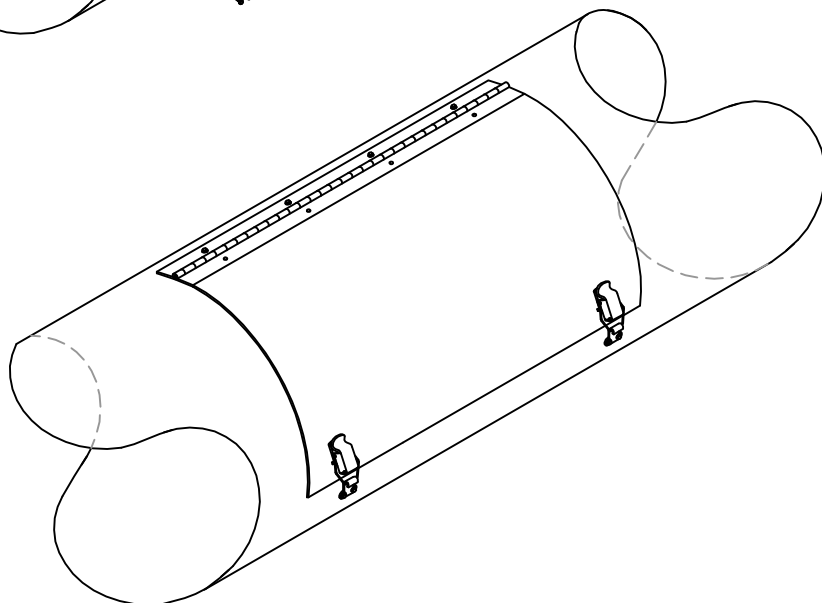
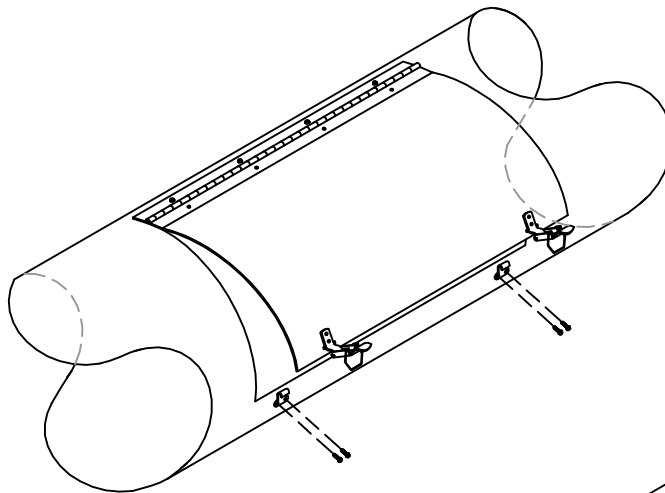
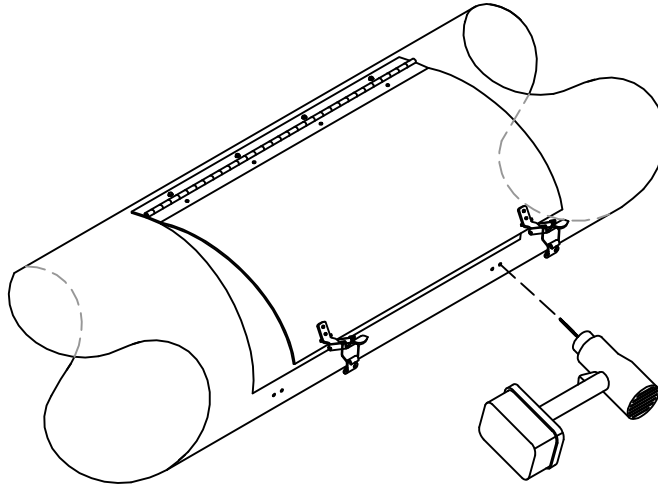
Date: 5-15-14

Drawn By: D. Delendeck

Approved By: C. Jackson

MODEL SD-95 INSTALLATION

6. Drill out holes for catch installation and install with #8 x 1/2" long self tapping screws.



Date: 5-15-14

Drawn By: D. Delendeck

Approved By: C. Jackson